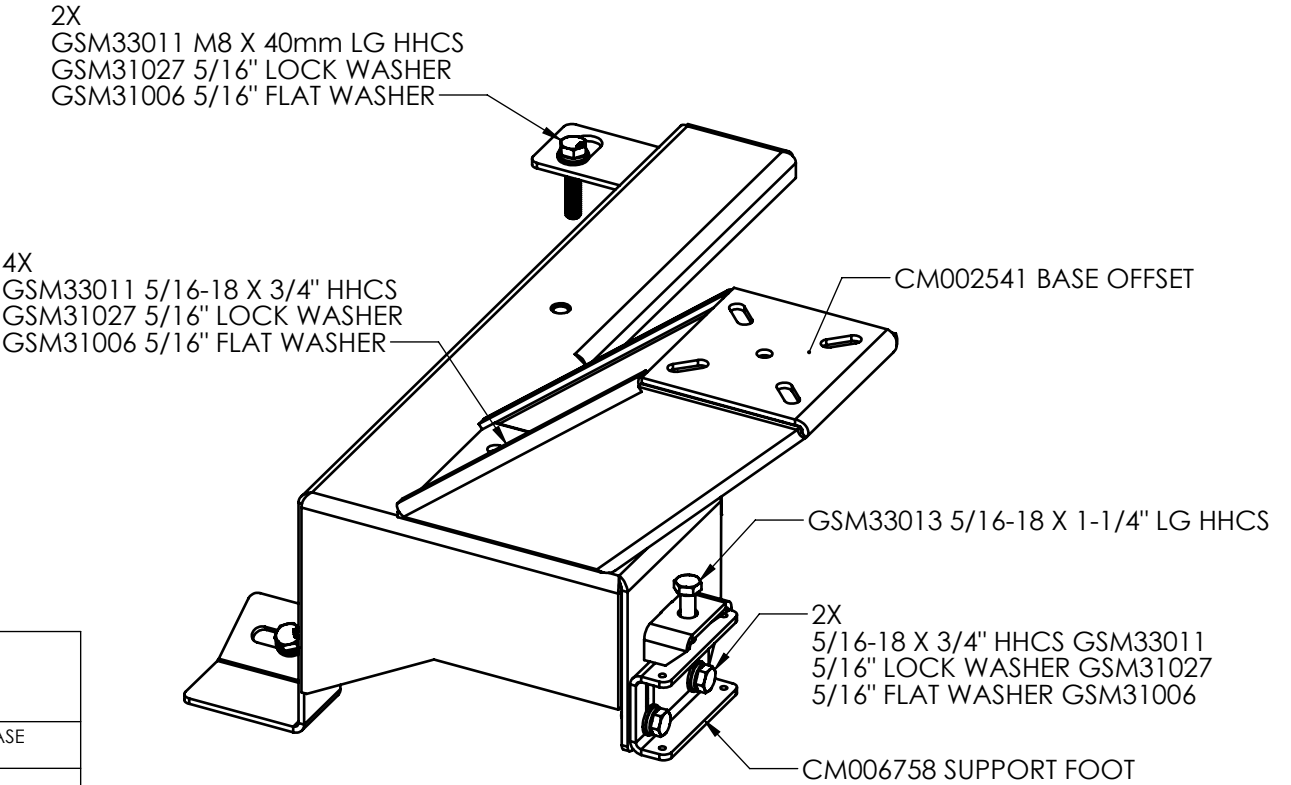


INSTALLATION INSTRUCTIONS

1. ATTACH SUPPORT FOOT TO MAIN BASE USING (2X) 5/16-18 X 1" HEX HEAD CAP SCREWS, LOCK WASHERS AND FLAT WASHERS.
2. ADJUST SUPPORT FOOT TO ITS HIGHEST POSITION AND LIGHTLY SECURE IT.
3. INSTALL 1X 5/16-18 X 1-1/4" HHCS INTO THE THREADED HOLE ON THE MAIN BASE PLATE. DO NOT TIGHTEN.
4. REMOVE PASSENGER SEAT INBOARD SEAT BOLTS WITH INVERTED TORX BIT.
5. PLACE BASE UNDER SEAT BRACKETS.
6. INSTALL SUPPLIED LONGER SEAT BOLTS AND WASHERS AND TIGHTEN TO VEHICLE MANUFACTURER'S TORQUE SPECIFICATION.
7. ATTACH LOWER OFFSET TO BASEPLATE WITH 5/16" BOLTS, LOCK WASHERS AND FLAT WASHERS ANGLE TOWARDS CENTER OF VEHICLE.
8. TIGHTEN 5/16-18 X 1-1/4" BOLT TO EXTEND SUPPORT FOOT TO THE FLOORING UNTIL EITHER THE BOLTS ARE FULLY TIGHTENED OR SUFFICIENT SUPPORT FOR THE BASE HAS BEEN REACHED.
9. TIGHTEN 5/16-18 X 1" BOLTS TO SECURE SUPPORT FOOT.
10. FOLLOW GENERAL INSTRUCTIONS FOR POLE AND UPPER MOUNT PARTS.



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	10-002541	BRACKET, MOUNT, 45 DEG. 5" LOWER OFFSET BASE W/SLOTS
2	1	10-006758	BRKT FREIGHTLINER HDM BASE FOOT
3	1	30-006759	WELDMENT ASSEMBLY, FREIGHTLINER HDM BASE
4	8	GSM31006	WASHER, 5/16" FLAT, SAE ZP
5	8	GSM31027	WASHER, 5/16" LOCK, ZP
6	6	GSM33011	SCREW, 5/16-18 X 3/4"
7	1	GSM33013	SCREW 5/16-18 X 1 1/4 HHCS ZP
8	2	GSM33725	M8 X 40mm lg HHCS

HAVIS HAVIS, INC.		75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900
TITLE: FREIGHTLINER HDM BASE		
DO NOT SCALE DRAWING		
SIZE A	DWG. NO. C-HDM-186-INST	REV 5-15
WEIGHT (LB): 10.48	SCALE: 1:8	SHEET 1 OF 1