

INSTALLATION INSTRUCTIONS

PT-A-104

2015-2020 RAM PROMASTER REAR STEP

Note: This step does NOT work with OEM Trailer hitch.
A standard rear step bumper must be ordered with van

TOOLS REQUIRED:

Standard wrench set

Metric and standard socket set

HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART#</u>
2	Front support bracket	ST006439
1	Passenger side rear bracket	ST006686
1	Driver side rear bracket	ST006441
4	1/2"x 1.5" Bolt	GSM33050
4	1/2"x 3.5" Bolt	GSM33055
2	1/2"x 5" Bolt	GSM33057
6	1/2" Nylock nut	GSM30020
20	1/2" Washer	GSM31009
4	1/2" Nut	GSM30011
4	1/2" Split lock washer	GSM31030
1	Support Bracket	ST007393
6	1/4" x 3/4" Carriage bolt	GSM32024
6	1/4" Flat washer	GSM31048
6	1/4" Nylock nut	GSM30016

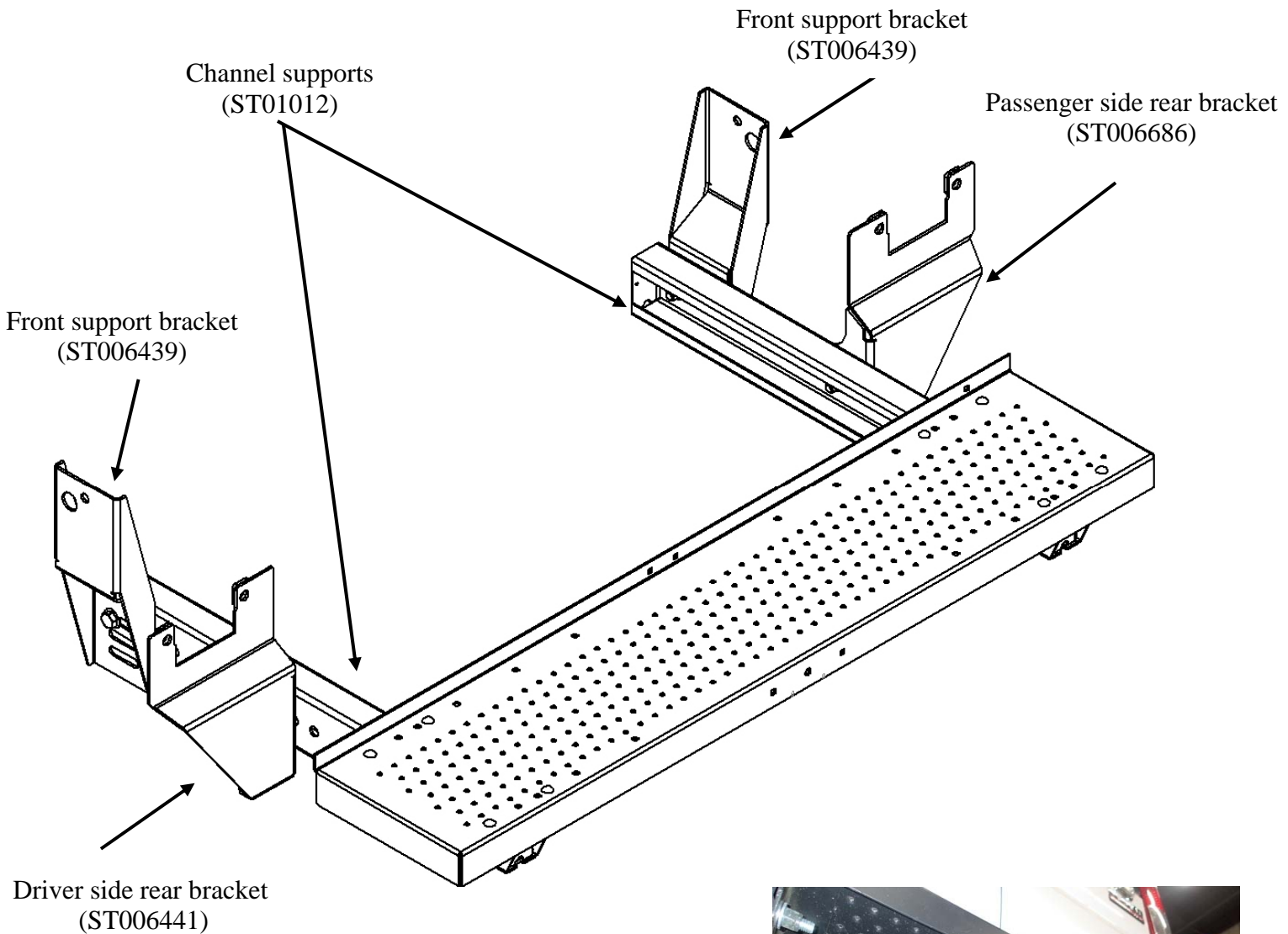
Always!

- Read all instructions before installing any Havis, Inc. products.
- Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!
- Use hardware provided with install kit

Note:

Brackets on bottom of step may need to be relocated to outboard set of holes to align channel supports correctly with frame rail brackets

PT-A-104 Rear Step Assembly



Note: The Dodge Promaster rear step includes an additional support bracket underneath on the forward side between the frame rails. If not already installed, attach support bracket with supplied 1/4" carriage bolts, washers and nuts.





Remove factory bolts located behind OEM rear bumper.



Install passenger side rear bracket (ST006686) with previously removed OEM bolts. Repeat for driver side.



Install front support bracket (ST006439) to driver side frame rail using one (1) 1/2" x 5" bolt, flat washer and nylock nut.



Repeat for passenger side.



Install support channels to previously installed brackets using two (2) 1/2" x 1.5" bolts, washers, split washers and nuts. (same each side)



Loosen the eight (8) 1/4" nylock nuts from under the step assembly and slide the step onto the previously installed channel supports using four (4) 1/2"x 3.5" bolts, (8) 1/2" washers and four (4) 1/2" nylock nuts. Tighten all hardware.