

INSTALL INSTRUCTIONS PT-A-918 PRISONER TRANSPORT THREE (3) STATION INTERCOM SYSTEM

TOOLS REQUIRED:

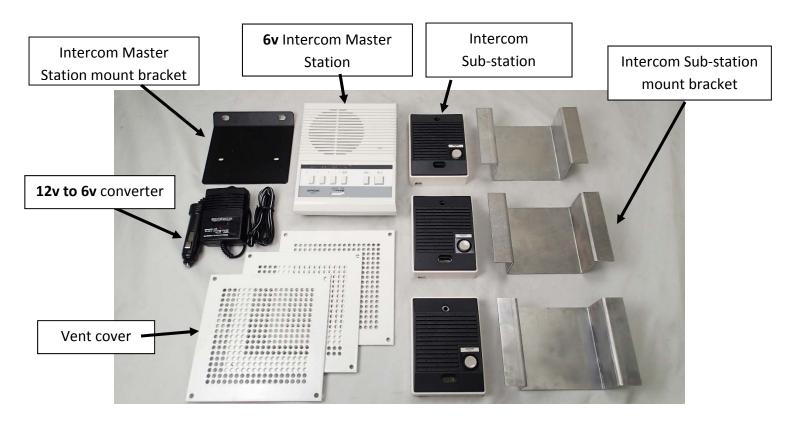
Powered Drill Screwdriver Set
4 ½" Hole Saw Wire Crimping Tool
Drill Bit Set Countersink bit

HARDWARE & COMPONENTS:

QTY	DESCRIPTION	
12	#10 x ¾" Flat head sheet metal screws	GSM33151
12	#10 x ¾" Pan head sheet metal screws	GSM33195
60ft	16/4 Shielded cable	PRM97930 (for master to sub-stations)
3	Intercom ceiling mount bracket	FPM99066
1	Intercom Driver compartment mount bracket	FPM99089
3	Vent cover plate	FPM99063-06
1	6 volt to 12 volt DC power Converter	GS-RS-270-1562
1	Intercom master 3 way station	GS-AI-LEM-3
3	Intercom sub-station	GS-AI-LE-D

SUB ASSEMBLY:

- 1. Confirm receipt of all hardware and components.
- 2. Location must be free of wires or other obstructions prior to drilling.







Determine mounting location for the three (3) intercom sub-stations and drill a 4 ½" hole.



Place sub-station on metal bracket. Mark and drill 1/8" mounting holes in bracket.

Do not mount sub-station yet



Place bracket through the hole. Drill 1/8" holes in bracket and mount using #10 x 3/4" flat head screws. Attach sub-station to the bracket using OEM screws supplied with intercom.

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Drill and countersink two 3/16" holes on opposing sides of the 4 ½" hole.



Attach supplied shielded wire between E and 1 terminals on sub-stations and master control. (2 of the 4 wires will not be used) *Note:* <u>Cable shielding should</u> be grounded to minimize possible audio interference.



Place vent cover over sub-station hole. Mark and drill 1/8" holes and attach with #10 x 3/4" round head screws.





Gently pry up on plastic cover on master station



Flip open cover to access wiring



Attach Intercom master station to mount bracket using OEM supplied screws.

Note: Bracket design is for side mounting.

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Lift off plastic trim and remove the screw below.



Using the 12 volt to 6 volt DC convertor, wire the **6V** Intercom Master station following the wiring diagram. The intercom is a 6 volt system and the DC Convertor must be used when making power connections.



Photo shows master station mounted in alternate location. Bracket modified by installer.

PT-A-918_INST_2-17

